

SELECTOR GUIDE

Adhesives & Sealants for Product Assembly

Selector Guide

Product	Description	Standard Colors	Viscosity	Extrusion Rate (g/min.)	Skin Formation Time (mins.)	Hardness (Shore A)	Tensile Strength M100 (psi)	Tensile Strength At Break (psi)	Elongation %	Lap Shear (psi)	Volatiles (g/L)
SB 150 HV	Early Grab/High Strength Adhesive	Off-White	ASTM D2196-10 Thick Paste	ASTM C1183-04 13	ASTM C679-03 3	ASTM D676 62	ASTM D412-06 248	ASTM D412-06 410	ASTM D412-06 400	ASTM D1002 270	EPA Test Method 24 31.4
SB 106	High Strength Adhesive	Gray	Paste	76	25	60	142	488	648	183	21
SB 105	Multi-Purpose High Performance Adhesive	White, Black, Gray, Dark Gray	Paste	76-89	10	60	260	430	355	290	26
SB 129	Multi-Purpose Adhesive	White, Black	Paste	120-220	9	55	210	315	330	225-275	24.8
SB 113	Multi-Purpose Adhesive/Sealant	White, Gray, Black, Tan	Paste	350-616	25	39	108	220	400	125	17
SB 132	Sprayable Sealant	White, Gray, Black, Beige	Thin Paste	643-750	22	40	105	230	512	83	48
SB 116	Low Surface Energy Adhesive	White, Gray	Paste	220	10	50	127	328	724	87	16.2
SB 117	Sprayable Multi-Purpose Adhesive	Gray	Paste	340	10	55	169	213	264	173	20
SB 140	Self-Leveling Sealant/Coating	Gray	Pourable	715	15	48	168	187	184	N/A	35

The above technical information and data should be considered representative or typical only and should not be used for specification purposes. Certain formulas may be available in custom colors. Contact your Seal Bond sales representative for additional information. Lap shear results are based on products tested to cold rolled steel.

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Seal Bond offers an extensive selection of product solutions based on multiple technology platforms. The products mentioned here are only a portion of the Seal Bond product line. Please contact a Seal Bond sales representative to discuss your specific product assembly needs. We've got the right product for you!

our innovations...your success